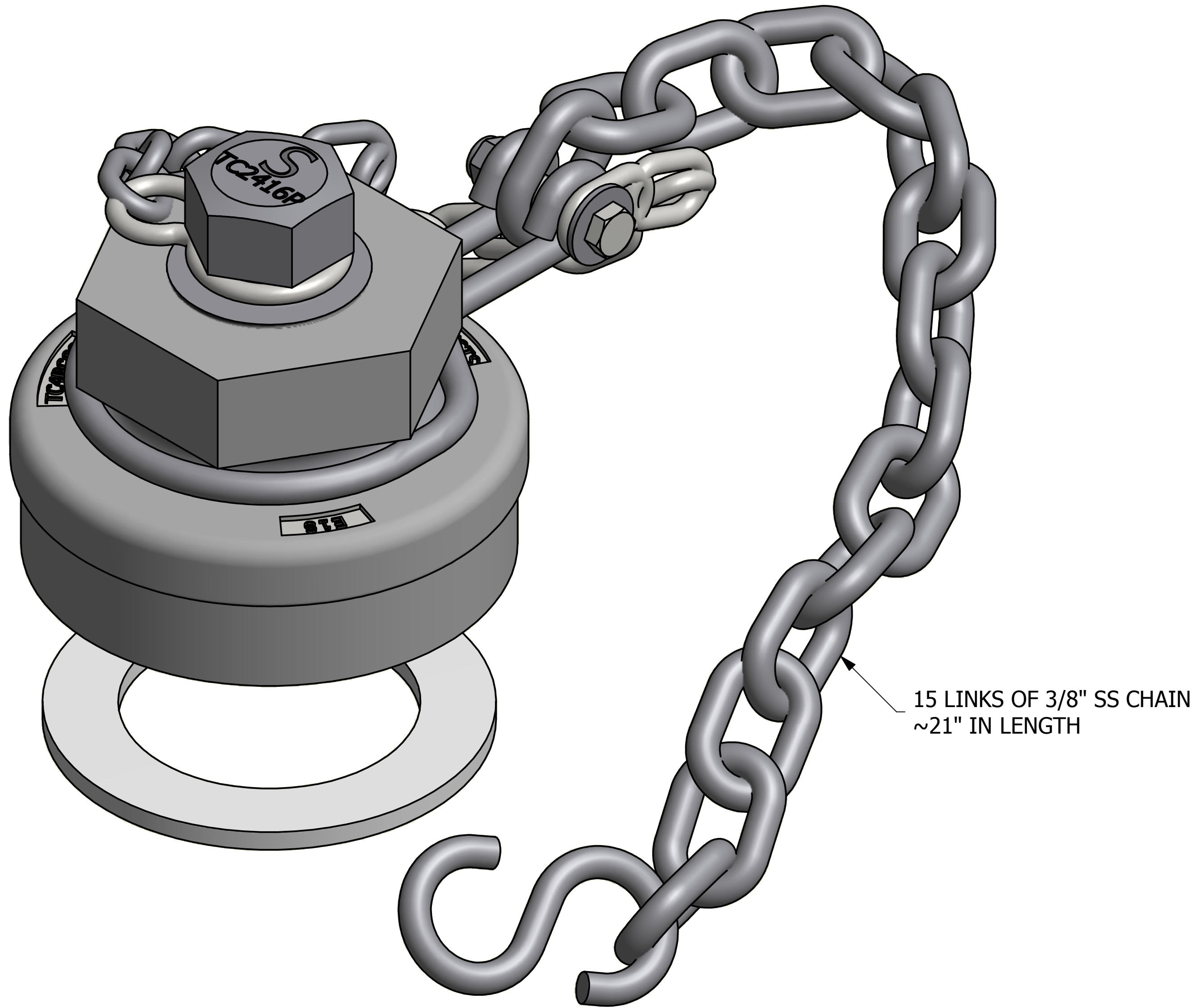


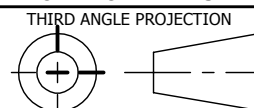
SALES DRAWING

SALES DRAWING




- NOTES:
1. 5-1/4" - 4 UN 2B THREADS CONFORM TO ANSI B1.1 AND FIGURE E18.1 FROM THE TANK CAR MANUAL.
 2. GASKET MATERIAL IS WHITE FDA NITRILE.

UNLESS OTHERWISE SPECIFIED
DIMENSIONAL TOLERANCES
FRACTIONAL: $\pm 1/16$
X.XX: $\pm .03$
X.XXX: $\pm .015$
ANGLE: $\pm 1^\circ$
DEBURR ALL SHARP EDGES.
ALL MACHINED SURFACES TO
HAVE A 125 RMS FINISH UNLESS
NOTED OTHERWISE.



DRAWN BY:	CHL
CHECKED BY:	ACC
PROTOTYPE BY:	CHL
PROTOTYPE DATE:	
APPROVED FOR PRODUCTION BY:	ACC
PRODUCTION DATE:	10/30/2000

C	BRG	4-11-08	REMOVED CHART
REV	BY	DATE	DESCRIPTION
 SALCO PRODUCTS, INC.			
PART NAME: 4" BOTTOM OUTLET CAP ASSEMBLY			
MATERIAL: 304 SS / SEE NOTES			
PROJECT #: 991110A		SHEET #: 1 OF 1	SCALE: 1:1
DRAWING #: C25383		PART #: TC4BCSS2A	